BEND PROGRAM

BEND MODULES - SERIE 10  Without Backrest

- F10: Rounded Module Ø55cm Diameter
- F21: Straight module 110x64 cm
- F22: Curved Symetric Module 45 cm Side
- F23: Curved Symetric Module 64 cm Side
- F25: Non Symetric Curved Module Left
- F24: Non Symetric Curved Module Right

BEND MODULES - SERIE 10  With Backrest

- F31: Straight module 110x64 cm With Backrest
- F32: Curved Symetric Module 45 cm Side With Backrest
- F33: Curved Symetric Module 64 cm Side With Backrest
- F34: Non Symetric Curved Module Right With Backrest
- F35: Non Symetric Curved Module Left With Backrest

BEND MODULES - SERIE 20  Without Backrest

- F10: Rounded Module Ø55cm Diameter
- F41: Straight module 110x64 cm
- F42: Curved Symetric Module 45 cm Side
- F44: Curved Symetric Module 64 cm Side
- F45: Non Symetric Curved Module Left
- F44: Non Symetric Curved Module Right

BEND MODULES - SERIE 20  With Backrest

- F51: Straight module 110x64 cm With Backrest
- F52: Curved Symetric Module 45 cm Side With Backrest
- F53: Curved Symetric Module 64 cm Side With Backrest
- F54: Non Symetric Curved Module Right With Backrest
- F55: Non Symetric Curved Module Left With Backrest
BEND MODULES - SERIE 30  
Without Backrest

**FEATURES**

**BEND ACCESSORIES**  **AUXILIARY TABLES**

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**CONFIGURATION EXAMPLES**

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**FEATURES - SERIE 10**

- **Modules.** Bend is available in a wide range of models:
  - 60cm deep unit. With or without backrest.
  - 45cm deep unit. With or without backrest.
  - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
  - Straight unit. 60cm deep. With or without backrest.
  - Round unit. Ø55cm. With legs or castors.

- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 5cm above ground floor level.

- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of 55-60 kg/m$^3$. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.

- **Accessories.** Bend can incorporate:
  - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
  - Optional black 37mm diameter castors with Teflon tyre thread. These allow an easy movement of the seats.
  - Leg connectors supplied as standard on each model.

- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

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Technical Profile

Features - Seri 20

- Modules. Bend is available in a wide range of models:
  - 60cm deep unit. With or without backrest.
  - 45cm deep unit. With or without backrest.
  - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
  - Straight unit. 60cm deep. With or without backrest.
  - Round unit. Ø55cm. With legs or castors.

- Structure. Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.

- Seat. Inner wood frame covered with PU (polyurethane) flexible moulded foam density of 55-60 kg/m³. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.

- Accessories. Bend can incorporate:
  - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
  - Leg connectors supplied as standard on each model.

- Low table. Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

Finishes

Fabric T - Newport

Fabric V - Valencia

Fabric D - Felicity

Fabric M - Melang & Step

Fabric A - Synergy
FEATURES - SERIE 30 – WITHOUT BACKREST

• Modules. Bend is available in a wide range of models:
  - 60cm deep unit. Without backrest.
  - 45cm deep unit. Without backrest.
  - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. Without backrest.
  - Straight unit. 60cm deep. Without backrest.
  - Round unit. Ø55cm. With legs or castors.

• Structure. Each module has 4 conical legs with height adjustment made of solid beech wood finished in natural beech colour. The curve module includes an additional 5th leg with height adjustment that increases stability. Using these legs modules rest 15cm above ground floor level.

• Seat. Inner wood frame covered with PU (polyurethane) flexible moulded injected foam density of 55-60 kg/m³. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.

• Low table. Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

--- FINISHES ---

Fabric T - Newport

Fabric V - Valencia

Fabric D - Felicity

Fabric M - Melang & Step

Fabric A - Synergy
Technical Profile

CONFIGURATIONS AND FINISHES

BEND
MATERIALS
Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

PRODUCTION
Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

TRANSPORT
Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

USE
Quality and warranty. Long lasting. Replacements available.

DISPOSAL
Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

CERTIFICATES AND REFERENCES
The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).